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K6A 1K7
Canada

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D130-1046-213
Job Sheet 196052



Part No: D130-1046-213

Job Qty: 1 pcs

Part Name: EC130/H130 Cable Cutter Lower Fixed Provisions



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/5/19

Job Tracking No:

Due Date: 6/20/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: D130-1046-213 REV:B IPP REV:A 18.04.26 NEW ISSUE DD VERF:JFS IPP REV:B 18.08.23 AS PER DWG
REV:B DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	6/20/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							→ Packaging 1 - 3	6-24-2019	Oscar
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



Container No: S193326



Part: D130 - 1046 - 213

Job No: 196052

Serial No/Batch: S193326

Revision: B

Inspector:

Exp Date:

Instructions: FAA STC SR02609SE 18/08/09, TC LoA C-18

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Plex 6/5/19 10:04 AM Dart.lajeunesse.marie

					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
120 QC 4	1 pcs	6/20/19	0.00 0.00	QC 4 - 28		DAS 58 JUN 24 2019 9-89
				QC 4 - 58		
				QC 4 - 69		
				QC 4 - 9		
				QC 4 - 46		
				QC 4 - 68		
				QC 4 - 72		
				QC 4 - 74		
130 Packaging 3-1 - Stock - B4B	1 pcs	6/20/19	0.00 0.00	Packaging 3 - 1 - B4B		DAS 58 JUN 24 2019 9-89
				Packaging 3 - 2 - B4B		
				Packaging 3 - 3 - B4B		
				Packaging 3 - 4 - B4B		
				Packaging 3 - 5 - B4B		
				Packaging 3 - 6 - B4B		
				Packaging 3 - 7 - B4B		
				Packaging 3 - 8 - B4B		
				Packaging 3 - 9 - B4B		
				Packaging 3 - 10 - B4B		
				Packaging 3 - 11 - B4B		
				Packaging 3 - 12 - B4B		
				Packaging 3 - 13 - B4B		
				Packaging 3 - 14 - B4B		
				Packaging 3 - 15 - B4B		
				Packaging 3 - 16 - B4B		
				Packaging 3 - 17 - B4B		
				Packaging 3 - 18 - B4B		
				Packaging 3 - 19 - B4B		
				Packaging 3 - 20 - B4B		
				Packaging 3 - 21 - B4B		
				Packaging 3 - 22 - B4B		
				Packaging 3 - 23 - B4B		
				Packaging 3 - 24 - B4B		
				Packaging 3 - 25 - B4B		
				Packaging 3 - 26 - B4B		
				Packaging 3 - 27 - B4B		
				Packaging 3 - 28 - B4B		
				Packaging 3 - 29 - B4B		
				Packaging 3 - 30 - B4B		
				Packaging 3 - 31 - B4B		
				Packaging 3 - 32 - B4B		
				Packaging 3 - 33 - B4B		
				Packaging 3 - 34 - B4B		
				Packaging 3 - 35 - B4B		
				Packaging 3 - 36 - B4B		
135 DC - 1 - B4B	1 pcs	6/20/19	0.00 0.00	DC - 1 - B4B		JUN 25 2019
				DC - 2 - B4B		
140 QC 21 - FG	1 pcs	6/20/19	0.00 0.00	QC 21 - FG - 21		DAS 70 JUN 25 2019 9-89
				QC 21 - FG - 70		
				QC 21 - SA - 53		

Part Op 110 - (Pick Kit)

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

130 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP D130-1046-213

Location: _____

135 - (Document Control) Photocopy bluefile & type labels per PPP D130-1046-213 CHG001
 140 - (QC21- Final Inspection - Work Order Release)

Master Unit No: 010564

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
CR7620S-05-05	Rivet, Blind CCK003	8 Ea (8 ea)✓	110-Packaging 1 - Pick Kit	S131210✓
CR7621S-04-02	Rivet, Blind ST594	14 Ea (14 ea)✓	110-Packaging 1 - Pick Kit	S134075✓
CR7621S-05-02	Rivet, Blind CCK003	24 Ea (24 ea)✓	110-Packaging 1 - Pick Kit	S147091✓
D5577-1	U-Channel, Cable Cutter CCK019	1 pcs (1 ea)✓	110-Packaging 1 - Pick Kit	S136303✓
D5578-1	Shim, Cable Cutter CCK019	1 pcs (1 ea)✓	110-Packaging 1 - Pick Kit	S124286✓
D5579-1	Center Clip, Cable Cutter CCK132	2 pcs (2 ea)✓	110-Packaging 1 - Pick Kit	S123736✓
D5580-1	Shim, Cable Cutter CCK132	2 pcs (2 ea)✓	110-Packaging 1 - Pick Kit	S123938✓
D5581-1	Clip, Fwd, LH CCK132	1 pcs (1 ea)✓	110-Packaging 1 - Pick Kit	S123680✓
D5581-2	Clip, Fwd, RH CCK132	1 pcs (1 ea)✓	110-Packaging 1 - Pick Kit	S123675✓
D5581-3	Clip, Aft, LH CCK132	1 pcs (1 ea)✓	110-Packaging 1 - Pick Kit	S124005✓
D5581-4	Clip, Aft, RH CCK132	1 pcs (1 ea)✓	110-Packaging 1 - Pick Kit	S124010✓
D5582-1	Aft Angle CCK132	1 pcs (1 ea)✓	110-Packaging 1 - Pick Kit	S123495✓
D5583-1	Radius Block CCK132	2 pcs (2 ea)✓	110-Packaging 1 - Pick Kit	S129288✓
D5584-1	Doubler CCK132	1 pcs (1 ea)✓	110-Packaging 1 - Pick Kit	S123469✓
D5585-1	Stringer, LH Fwd CCK132	1 pcs (1 ea)✓	110-Packaging 1 - Pick Kit	S124030✓
D5586-1	Stringer, RH Fwd CCK132	1 pcs (1 ea)✓	110-Packaging 1 - Pick Kit	S124283✓
D5587-1	Stringer, LH Aft CCK132	1 pcs (1 ea)✓	110-Packaging 1 - Pick Kit	S124995✓
D5588-1	Stringer, RH Aft CCK132	1 pcs (1 ea)✓	110-Packaging 1 - Pick Kit	S124274✓
D5589-1	Gusset, Outboard LH CCK132	1 pcs (1 ea)✓	110-Packaging 1 - Pick Kit	S123662✓
D5589-2	Gusset, Outboard RH CCK132	1 pcs (1 ea)✓	110-Packaging 1 - Pick Kit	S124015✓
D5590-1	Gusset, Inboard LH CCK132	1 pcs (1 ea)✓	110-Packaging 1 - Pick Kit	S129451✓
D5590-2	Gusset, Inboard RH CCK132	1 pcs (1 ea)✓	110-Packaging 1 - Pick Kit	S129457✓
D5591-1	Indent Label ST177	1 pcs (1 ea)✓	110-Packaging 1 - Pick Kit	S130460✓
D5592-1	Tie Mount ST177	2 pcs (2 ea)✓	110-Packaging 1 - Pick Kit	S1069859✓
D5597-3-3	304 Cres Tape, 3" Wide x 9' Long ST177	1 pcs (1 ea)✓	110-Packaging 1 - Pick Kit	S1082739✓
D5655-1	Shim CCK132	1 pcs (1 ea)✓	110-Packaging 1 - Pick Kit	S123905✓
LN29679AM6	Anchor Nut, Floating ST595	4 pcs (4 ea)✓	110-Packaging 1 - Pick Kit	S139336✓
LN9016-04K	Washer ST595	2 pcs (2 ea)✓	110-Packaging 1 - Pick Kit	S131685✓
LN9016-05K	Washer ST595	4 pcs (4 ea)✓	110-Packaging 1 - Pick Kit	S124590✓
LN9037-05012	Bolt ST564	2 pcs (2 ea)✓	110-Packaging 1 - Pick Kit	S135794✓
LN9037-05016	Bolt ST564	1 pcs (1 ea)✓	110-Packaging 1 - Pick Kit	S1053664✓
LN9166-5.3	Washer ST595	4 pcs (4 ea)✓	110-Packaging 1 - Pick Kit	S137435✓
LN9338-04	Nut ST595	2 pcs (2 ea)✓	110-Packaging 1 - Pick Kit	S131211✓
LN9338-05	Nut ST595	3 pcs (3 ea)✓	110-Packaging 1 - Pick Kit	S135796✓
LN9439M4x12	Screw ST596	2 pcs (2 ea)✓	110-Packaging 1 - Pick Kit	S1053671✓
MS20426AD4-7	Rivet ME22	26 Ea (26 ea)✓	110-Packaging 1 - Pick Kit	12655✓
MS20426AD4-8	Rivet ST311	16 Ea (16 ea)✓	110-Packaging 1 - Pick Kit	F18136-4✓
MS20470AD4-4	Rivet, Universal Head ST310	4 Ea (4 ea)✓	110-Packaging 1 - Pick Kit	S142564✓
MS20470AD4-5	Rivet, Universal Head ST310	53 Ea (53 ea)✓	110-Packaging 1 - Pick Kit	S134218✓
MS20470AD4-6	Rivet, Universal Head ST310	30 Ea (30 ea)✓	110-Packaging 1 - Pick Kit	S166912✓
MS20470AD4-7	Rivet, Universal Head ST310	2 Ea (2 ea)✓	110-Packaging 1 - Pick Kit	S126625✓
MS20470AD5-6	Rivet ST309	9 Ea (9 ea)✓	110-Packaging 1 - Pick Kit	S1048897✓
MS20470AD5-8	Rivet ST309	1 Ea (1 ea)✓	110-Packaging 1 - Pick Kit	F114988✓
MS21141S-05-05	Rivet ST297	4 Ea (4 ea)✓	110-Packaging 1 - Pick Kit	S133209✓
MS25083-2BB10	Bonding Jumper GA024	1 Ea (1 ea)✓	110-Packaging 1 - Pick Kit	S1048901✓
NAS1919C04S03	Rivet, Blind ST549	8 Ea (8 ea)✓	110-Packaging 1 - Pick Kit	S124591✓
NAS1919C05S04	Rivet, Blind ST549	4 Ea (4 ea)✓	110-Packaging 1 - Pick Kit	S1076816✓
NAS1921C04S04	Rivet, Blind ST267	4 Ea (4 ea)✓	110-Packaging 1 - Pick Kit	S133208✓
NAS1921C04S07	Rivet, Blind ST549	4 Ea (4 ea)✓	110-Packaging 1 - Pick Kit	S124595✓

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	CR7620S-05-05	8	118	0
	CR7621S-04-02	14	36	0
	CR7621S-05-02	24	104	0
	D5577-1	1	4	0
	D5578-1	1	6	0
	D5579-1	2	3	0
	D5580-1	2	3	0
	D5581-1	1	6	0
	D5581-2	1	6	0
	D5581-3	1	6	0
	D5581-4	1	6	0
	D5582-1	1	6	0
	D5583-1	2	11	0
	D5584-1	1	6	0
	D5585-1	1	6	0
	D5586-1	1	5	0
	D5587-1	1	7	0
	D5588-1	1	5	0
	D5589-1	1	6	0
	D5589-2	1	4	0
	D5590-1	1	5	0
	D5590-2	1	5	0
	D5591-1	1	12	0
	D5592-1	2	100	0
	D5597-3-3	1	2	0
	D5655-1	1	6	0
	LN29679AM6	4	60	0
	LN9016-04K	2	200	0
	LN9016-05K	4	28	0
	LN9037-05012	2	57	0
	LN9037-05016	1	35	0
	LN9166-5.3	4	60	0
	LN9338-04	2	28	0
	LN9338-05	3	65	0
	LN9439M4x12	2	40	0
	MS20426AD4-7	26	2,165	0
	MS20426AD4-8	16	2,723	0
	MS20470AD4-4	4	30,469	0
	MS20470AD4-5	53	1,289	0
	MS20470AD4-6	30	4,391	0
	MS20470AD4-7	2	2,349	0
	MS20470AD5-6	9	725	0
	MS20470AD5-8	1	1,267	0
	MS21141S-05-05	4	62	0
	MS25083-2BB10	1	5	0
	NAS1919C04S03	8	24	0
	NAS1919C05S04	4	21	0
	NAS1921C04S04	4	36	0
	NAS1921C04S07	4	33	0

Part Specifications

Specifications could not be found.

Plex 6/5/19 10:04 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

ITEM	QTY -213	P/N	DESCRIPTION	MANUFACTURER	ALTERNATE PART
	X	D130-1046-213	FIXED PROVISIONS, LOWER		
1	1	D5577-1	U-CHANNEL, CABLE CUTTER		
2	1	D5578-1	SHIM, CABLE CUTTER		
3	2	D5579-1	CENTER CLIP, CABLE CUTTER		
4	2	D5580-1	SHIM, CABLE CUTTER		
5	1	D5581-1	CLIP, FWD LH		
6	1	D5581-2	CLIP, FWD RH		
7	1	D5581-3	CLIP, AFT LH		
8	1	D5581-4	CLIP, AFT RH		
9	1	D5582-1	AFT ANGLE		
10	2	D5583-1	RADIUS BLOCK		
11	1	D5584-1	DOUBLER		
12	1	D5585-1	STRINGER, LH AFT		
13	1	D5586-1	STRINGER, RH FWD		
14	1	D5587-1	STRINGER, LH FWD		
15	1	D5588-1	STRINGER, RH AFT		
16	1	D5589-1	GUSSET, OUTBOARD LH		
17	1	D5589-2	GUSSET, OUTBOARD RH		
18	1	D5590-1	GUSSET, INBOARD LH		
19	1	D5590-2	GUSSET, INBOARD RH		
20	1	D5591-1	IDENT LABEL		
21	2	D5592-1	TIE MOUNT		PANDUIT TM3S8-C
22	1	D5597-3-3	CRES TAPE		McMASTER CARR 76055A23
23	1	D5655-1	SHIM		
24	4	MS20470AD4-4	RIVET, SOLID, PAN HEAD		
25	53	MS20470AD4-5	RIVET, SOLID, PAN HEAD		
26	30	MS20470AD4-6	RIVET, SOLID, PAN HEAD		
27	26	MS20426AD4-7	RIVET, SOLID, CSK		
28	16	MS20426AD4-8	RIVET, SOLID, CSK		
29	2	MS20470AD4-7	RIVET, SOLID, PAN HEAD		
30	9	MS20470AD5-6	RIVET, SOLID, PAN HEAD		
31	1	MS20470AD5-8	RIVET, SOLID, PAN HEAD		
32	8	MS21140U0505W	MAXIBOLT, BLIND, CSK		MS21140S0505, CR7620S-05-05
33	14	MS21141U0402W	MAXIBOLT, BLIND, PAN HEAD		MS21141S0402, CR7621S-04-02
34	24	MS21141U0502W	MAXIBOLT, BLIND, PAN HEAD		MS21141S0502, CR7621S-05-02
35	4	MS21141U0505W	MAXIBOLT, BLIND, PAN HEAD		MS21141S0505, CR7621S-05-05
36	1	MS25083-2BB10	ELECTRICAL BONDING JUMPER		
37	8	NAS1919C04S03U	RIVET, BLIND, PAN HEAD		NAS1919C04S03
38	4	NAS1921C04S04U	RIVET, BLIND, CSK		NAS1921C04S04
39	4	NAS1921C04S07U	RIVET, BLIND, CSK		NAS1921C04S07
40	4	NAS1919C05S04U	RIVET, BLIND, PAN HEAD		NAS1919C05S04
41	4	LN29679AM6	NUTPLATE (M6)		
42	2	LN9016-04K	WASHER, BEVELLED (M4)		
43	4	LN9016-05K	WASHER, BEVELLED (M5)		
44	1	LN9037-05016	HEX HEAD BOLT (M5)		
45	2	LN9037-05012	HEX HEAD BOLT, (M5)		
46	4	LN9166-5.3N	WASHER (M5)		
47	2	LN9338-04	NUT (M4)		
48	3	LN9338-05	NUT (M5)		
49	2	LN9439M4X12	SCREW, PAN-HEAD (M4)		
50	2	MS3367-2	TIE-WRAP		TY28MX (THOMAS&BETTS)
51	A/R	PR1440	SEALANT	PPG (DESOTO)	P/S 890 OR MIL-S-8802 COMPLIANT
52	A/R	NYCOTE 7-11BL	PROTECTIVE COATING	NYCOTE	

NOTES:

- 1) ALL DIMENSIONS ARE IN MILLIMETERS.
- 2) NOT INCLUDED IN KIT. TO BE FURNISHED BY INSTALLER.
- 3) COAT FAYING SURFACE AND SEAL PERIMETER WITH SEALANT (ITEM 51).
- 4) GRIND SMOOTH COMPOSITE MOUNTING CLIPS AND SAND SMOOTH PAINTED SURFACE. DO NOT PENETRATE COMPOSITE PLIES BELOW PAINT.
- 5) APPLY CRES TAPE (ITEM 22) TO PROVIDE GALVANIC BARRIER BETWEEN ALUMINUM COMPONENTS AND THE AIRCRAFT COMPOSITE STRUCTURE. APPLY SEALANT (ITEM 51) ON FAYING SURFACE BETWEEN CRES TAPE AND ALUMINUM STRUCTURE.
- 6) RELOCATE GROUNDS APPROXIMATELY AS SHOWN, USE EXISTING HARDWARE. RE-IDENTIFY WITH LABELS (ITEM 20).
- 7) PICK UP EXISTING RIVETS IF POSSIBLE. OTHERWISE, INSTALL NEW RIVETS EQUALLY SPACED BETWEEN EXISTING RIVETS. STRINGERS MAY BE TRIMMED TO CLEAR EXISTING RIVETS.
- 8) INSTALL ALL RIVETS WET USING SEALANT (ITEM 51).
- 9) CONTACT AREA TO BE CLEAN OF ALL NON-CONDUCTIVE COATINGS ($\phi 8\text{mm}$ (0.32")). AFTER ASSEMBLY, BARE METAL SURACES TO BE PROTECTED WITH PROTECTIVE COATING (ITEM 52).
- 10) IF THE EXISTING AIRCRAFT GUSSET IS NOT PRESENT (SECTION L-L), DO NOT INSTALL THE QTY(4) RIVETS (ITEM 24)
- 11) IF EXISTING STRUCTURE PREVENTS INSTALLATION OF THE TOPMOST RIVET (ITEM 25) IN THE RH-AFT STRINGER (ITEM 15), DO NOT INSTALL THE TOPMOST RIVET. TRIM 12mm FROM TOP OF RH-AFT STRINGER (ITEM 15) TO REMOVE TOPMOST HOLE PRIOR TO INSTALLATION.
- 12) LH-FWD STRINGER (ITEM 14) HAS A JOGGLE THAT IS NOT REQUIRED ON SOME AIRCRAFT. IF STRINGER DOES NOT SIT FLUSH ON EXISTING STRUCTURE, INSTALL STRINGER WITH SHIM (ITEM 23) OR REWORK LH-FWD STRINGER (ITEM 14) TO BE FLAT.
- 13) ACCEPTABLE TO DRILL $\phi 6.2\text{mm}$ MAX HOLE AT THIS LOCATION TO ALLOW REMOVAL OF DEBRIS. FILL WITH SEALANT AFTER USE.

B	ADD NOTES 10, 11, 12, & 13. ADD D5655-1 SHIM (ITEM 23)	CP	18.06.26
A	NEW ISSUE	AJS	18.03.16
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE USA, INC. EUGENE, OR	
DRAWN	CP		
CHECKED	RF	DRAWING NO.	REV. B
MFG. APPR.	N/A	D130-1046-213	SHEET 1 OF 10
APPROVED	DSW	TITLE	SCALE
DE APPR.	CP	FIXED PROVISIONS, LOWER	NTS
DATE	18.06.26	COPYRIGHT © 2018 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	

Change Record

PAGE 1 OF 1

Part Number: D130-1046-213

Description: Fixed Provisions, Lower

[illegible]